

Amount	Tonnage	Geared	Description	Bed Area (mm)	Additional Information
3	30	Yes	Sweeney & Blocksidge Power Press	N/A	
1	40	Yes	HME OP 40 Power Press	N/A	
4	50	Yes	Sweeney & Blocksidge Power Press	N/A	
1	55	Yes	RF 55 Rhodes Power Press	N/A	
1	55	Yes	OP 55 HME Power Press	N/A	
1	55	Yes	OP 55 HME Power Press with Cushion	N/A	
1	55	Yes	GP55 HME Power Press	N/A	
1	60	Yes	Butterley Power Press	N/A	
2	75	Yes	Sweeney & Blocksidge Power Press	939.8 x 609.6	
1	75	Yes	OP 75 HME Power Press with Air Cushion	889 x 609.6	
2	75	Yes	OP 75 HME Power Press	N/A	
1	75	Yes	GP 75 HME Power Press	N/A	
2	75	Yes	GP 75 HME Power Press with Air Cushion	N/A	
1	100	Yes	OP 100 HME Power Press with Air Cushion	1016 x 736.6	
1	100	Yes	Rhodes Power Press	914.4 x 635	
1	100	Yes	Butterley Power Press	762 x 635	
2	100	Yes	GH100 HME Power Press with Air Cushions	1143 x 685.8	
1	125	Yes	Bentley M125	1144 x 685.8	
1	150	Yes	DCP 5 HME Power Press with Air Cushions	1092.2 x 990.6	Daylight 317.5mm with Variable Stroke
1	160	Yes	Rhodes 160 Power Press	1092.2 x 838.2	609.6mm Daylight / Adjustable Stroke 50.8mm to 203.2mm with Motorised side, Stroke Adjustment & Air Cushion
1	200	Yes	Cowlshaw Walker Power Press with Air Cushions	1270 x 762	Daylight 533.4mm / 152.4mm Stroke
1	200	Yes	SMTI Craig Donald Power Press with Air Cushions	1016 x 914.4	Daylight 482.6mm / 127mm Stroke
1	250	Yes	Cowlshaw Walker Power Press with Air Cushions	1270 x 762	Daylight 812.8mm / 304.8mm

Automated Press & Machinery Facilities

Amount	Tonnage	Description	Bed Area (mm)	Additional Information	Feeder Information
1	200	Hanoul Press HNCP Progression Press	1450 x 850	203.2mm stroke / 482.6mm Shut Height / 685.5mm Max Opening	Servo Roll Feed - BHP 450mm x 5mm / BHP Decoiler & Straightener - 400mm x 3.2mm
1	160	HME GH Progression Press	1092.2 x 736.6		Servo Roll Feed - BHP 450mm / BHP Decoiler & Straightener - 400mm x 3.2mm
1	130	Sangiacomo Progression Press	1200 x 700		Servo Roll Feed - BHP 450mm / BHP Decoiler & Straightener - 400mm x 3.2mm
1	80	Sangiacomo Progression Press	900 x 600		Air Feed - 200mm x 200mm / BHP Decoiler & Straightener - 250mm x 3.2mm
1	80	Sangiacomo Progression Press	900 x 600		Air Feed - 300mm x 300mm / BHP Decoiler & Straightener - 400mm x 3.2mm
1	75	Sweeney & Blocksidge Progression Press	939.8 x 610		Air Feed - 200mm x 200mm / BHP Decoiler & Straightener - 250mm x 3.2mm

Other Machinery & Facilities

Amount	Description
2	100 KVA British Federal with Weld Serve Control
1	75 KVA British Federal with Weld Serve Control
2	50 KVA - Projection / Spot Welders with Weld Serve Controls
1	Dengensha Auto 8mm Nut Feeder
1	Dengensha Auto 10mm Nut Feeder
3	Co2 Plant
1	Gas / Oxygen Welding
1	Arc Welder - Oxford 80 KVA
1	4 Slide Wire Forming Machine
4	12mm Capacity Drilling Machines
1	Slack & Parr Double Headed Tapping Machine - Various to 10mm
2	Rumbling Machines